Evaluation sheet

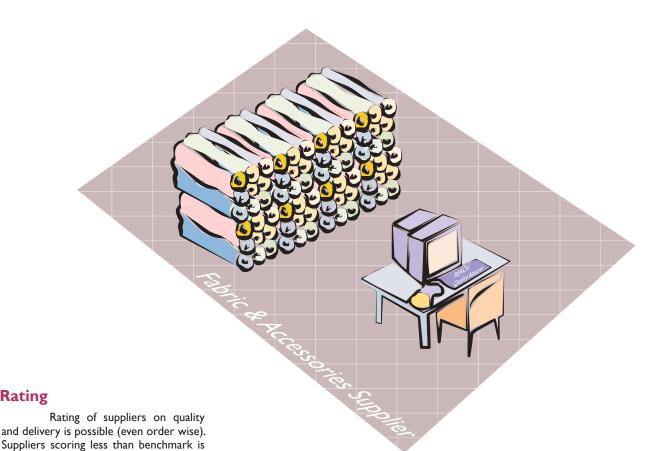
Record of supplier assessment sheet and performance allows easy identification of suitable supplier for pre-production planning, ensuring efficient capacity utilisation and lead-time management.



Vendor inquiry & chart

Provides you with the details required about an inquiry, sampling upto production and to monitor different vendors on a inquiry.

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Gain new market insights. Adapt quickly to market

REACH Merchandising Manager is tailored to ensure your competitiveness in the sewn product manufacturing and merchandising marketplace where trends are created overnight; fashions change quickly and without warning.

The Magnitude of the Manufacturing Problem

The manufacturing of apparel is a "make to order" manufacturing environment with innumerable steps. Production is outsourced in much of the industry. The sourcing supply chain varies from style to style, season to season and even the same style within a season. Even if the steps are the same, the groupings of steps into multiple tiers can be different depending on individual supplier capabilities and capacity . Consequently, the same style can have a different multi-tier supply chain for different seasons.

Shown below is the typical number of events that need close monitoring in order to identify and address delays to ensure on time

	High	Low
Seasons	12 or more	4
Apparel Sub-Divisions	200	50
Items per Sub-Division	30	10
Process Steps	300	300
Events to monitor	21,600,000	600,000

The benefits of using REACH Merchandising Manager

REACH Merchandising Manager streamlines sampling, merchandising, production and quality processes, integrating customer service with optimal utilization of resources across the enterprise. REACH Merchandising Manager allows you to automate a large number of routine events without human involvement. Most importantly, the software can prompt you to intervene when exceptional events demand it. In short, your merchandising value chain becomes more efficient, responsive and profitable.

REACH Merchandising Manager will enable you to 'manage your company by exception' directing the vast majority of the company's human attention to the out-of-the ordinary business situations that present the most risk and the greatest opportunity.

Impact on Revenues

End-to-End integration of company data ensures all parties have the latest, most accurate information. This leads to cutting down on wastage, shortening time-to-market cycles for new collections and styles while accelerating your ROI (Return On Investment)

Impact on Costs

RMM helps you cut inventory volumes, eliminate production backlogs, and reduce the expense of working with partners resulting in greater efficiency with dramatically lowered costs.

Rapid analysis of critical business data from all parts of your value chain enables faster and accurate planning of budgets and

They benefit from REACH Solutions

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About REACH Technologies

ACH Technologies, a leader in Business Technology Solutions for the global soft goods ustry, offers pre-packaged products, custom solutions, Business Process Outsourcing (BPO), sulting services and offshore development facilities.

solutions enable stake holders across the soft goods value chain work collaboratively

institutions including Calvin Klein, DIESEL, GAP, Levi's, Marks & Spencer, NIKE, TESCO, United Colors of Benetton, Tommy Hilfiger, Wal Mart, Zodiac Clothing, Madura Garments, Arvind Clothing, Gokaldas, United Nations Conference on Trade and Development, Apparel Training and Design Centre, Apparel Export Promotion Council, Clothing Manufacturers Association of India, National Institute of Fashion Technology, Regional Vocational Training Institute etc.



pattern engineering, grading and

REACH CAD incorporates styling a functional features like dart intake point placements drill marking size size combinations seem allowance



the proven industry standard Cu

anning tool that uses techniques

and fabric rolls for a given set of style colour quantities present a challenge to the best cut planners. I he number of variables and possible solutions exceed normal human abilities but not that of REACH Cut Planner.



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REACH Merchandising Manager

Manage your supply chain efficiently. Cut Costs. Cut Cycle Times.





info@reach-tech.com www.reach-tech.com enabling collaborative partnerships across the soft goods value chain

For the extended apparel enterprise to plan, analyze and manage manufacturing and merchandising processes



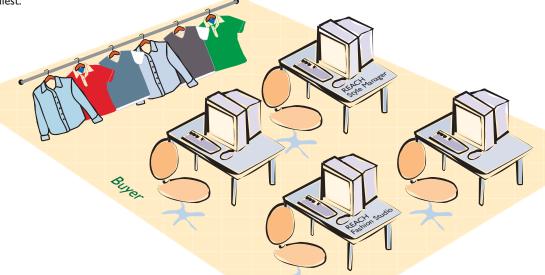
Status Reports

Updated reports on samples, ongoing orders etc are available to authorized users to ensure that everybody is 'on the same page' ensuring project delays are eliminated / minimized as corrective actions can be taken at the earliest.



Inquiry

All inquiries are captured on a single sheet and can be sorted merchandiser-wise, departmentwise, buyer-wise etc to access information the way you want it when you want it easily.



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Inspection Reports

Reports on sample inspection and price quotation.



Online feedback from buyers helps you manage your relationships better.

Costing

RMM costing module will help you streamline and structure your costing process. It comes with internal costing, external costing, a library for currency conversion and enables you to prepare buyer price quotation with



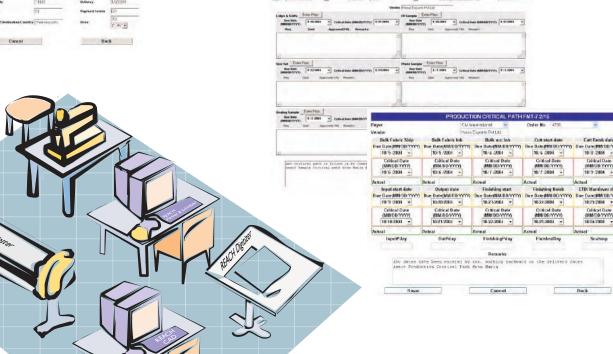
Sampling

Integration with buyers provides seamless cross communication essential for NA. SA SANSE SANS SANSE TABLES THE STATE SANS SANSE TABLES TO SANSE THE SANSE \$1000004 20 10 0 1000004 (FREE samples and status. 10504 T 0 T 01004 (CRO)



Critical Path

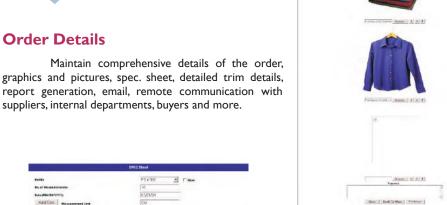
Critical Path offers you a time & action plan for sampling and production. Any deviation from the plan will auto-generate an alert that prompts you to take corrective action.





Order Details











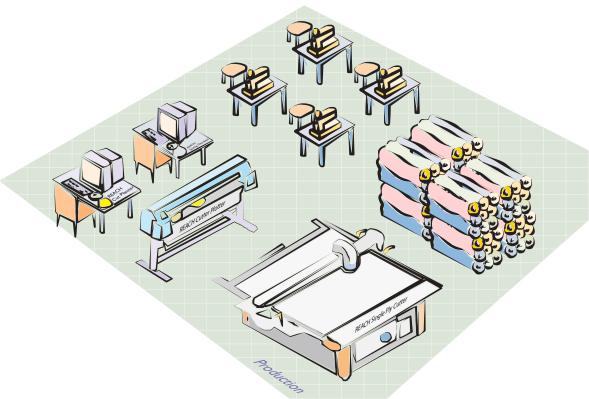


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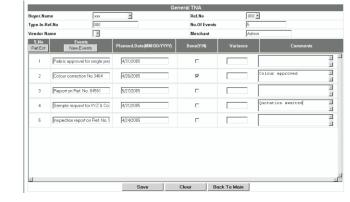


REACH Merchandising Manager will enable you



Time & Action

Merchandise Calendar helps you track the tasks of individuals, groups, suppliers, subcontractors and certain common tasks.



Production Updates

Production Updates from multiple geographical locations.

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6 Flight details / Vessel Schedul

13 Selemio to Buyer (Doc Sending Details)

8 Inspection Certificate 9 Test Reports



Documentation

Processes data to provide reports and information on proforma invoice, sales contract, shipping, L/C etc.





Computerised database building and maintenance for easy access / retrieval of information on clients, vendors and other important contacts.

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Manage User

Multiple Security levels and user profiles to protect privacy as well as to prevent unauthorised access to sensitive information.